

Work Order ID 126904

December-01-14 9:58:39 AM

126904

Page 1

Item ID: D350-636-047

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 12/01/14 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 12/03/14 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	J

100 Document Control 0.00

100

DC

DOCUMENT CONTROL

Memo 0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD350-636-047 CHG005

2x

DAS 46
9-89

DAS 38
9-89

DEC 08 2014

110 Pick Kit 0.00

110

Packaging

Memo 0.00

Packaging

DAS 06
9-89

DEC 08 2014

115 QC4- 100% Inspect kits for completeness 0.00

115

QC

Memo 0.00

Quality Control

2x

DAS 46
9-89

DAS 38
9-89

DEC 08 2014

Work Order ID 126904

126904

Page 2

December-01-14 9:58:39 AM

Item ID: D350-636-047 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Run-on Landing Wearplates Fits LH or RH
 Start Date: 12/01/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 12/03/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00				2			
120							DAS		DEC 08 2014
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-047								
	Location: <u>041</u>								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

14/12/19 *[Signature]*
 14-12-09

Picklist Print

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Page 1

Work Order ID: 126904

126904

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 12/01/14

Required Date: 12/03/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC
Rev:B 11.04.14 ecn11-553 DD verf:EC
PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16
AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4154-041		Manufactured	No			110	Each	11.0000	(1)	2			
-----------	--	--------------	----	--	--	-----	------	---------	-----	---	--	--	--

D4154-041
Wearplate Assembly

**

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

FP002

11

106716

1

113649

1

120226

8

121481

1

DAS
06
9-89

AN3C36A

Purchased

No

110

Each

163.0000

(4)

8

AN3C36A

**

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

25

101261

4

122204

11

124827

10

ST338a

50

m130874

50

ST347

88

m127769

1

m128398

9

m129907

78

DAS
06
9-89

DEC 08 2014

Picklist Print

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Page 2

Work Order ID: 126904

126904

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 12/01/14

Required Date: 12/03/14

Start Qty: 2.00

Required Qty: 2.00

AN3C37A

Purchased

No

110

Each

392.0000

2

AN3C37A

BOLT

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST338a

381

M128773

200

M129650

181

ST347

11

M127823

11

AN3C42A

Purchased

No

110

Each

47.0000

2

AN3C42A

Bolt

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

5

121103

5

ST347

42

m127300

1

m128830

5

m130460

6

m130485

30

NAS1149C0363R

Purchased

No

110

Each

1,170.000

20

NAS1149C0363R

Washer

DAS
46
9-89

DAS
38
9-89

Location

Loc Qty

Loc Code

ST271

1170

114742

270

122441

7

m128591

22

m130673

871

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Shop Packet Print

Page 2

Picklist Print

December-01-14 9:58:38 AM

Page 3

Work Order ID: 126904

126904

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 12/01/14

Required Date: 12/03/14

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

713.0000

5

10

MS21043-3

2

Nut

DAS

46

9-89

DAS

38

9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

GA

12

m130186

12

ST304

621

m128398

16

m129472

9

m129521

17

m130673

579

**

DAS

86

9-89

D3873-1

Manufactured

No

110

Each

102.0000

8

16

D3873-1

2

Bushing

DAS

46

9-89

DAS

38

9-89

Location

Loc Qty

Loc Code

ST063

102

104858

5

105611

8

109110

1

121363

3

122917

25

124192

60

**

DAS

86

9-89

D4171-1

Manufactured

No

110

Each

10.0000

1

2

D4171-1

2

Bushing

DAS

46

9-89

DAS

38

9-89

Location

Loc Qty

Loc Code

ST096

10

109144

1

125038

9

**

DAS

86

9-89

DEC 08 2014

December-01-14 9:58:38 AM

Shop Packet Print

Page 3

100

100

100

Picklist Print

December-01-14 9:58:38 AM

Page 4

Work Order ID: 126904

126904

Parent Item: D350-636-047

D350-636-047

Parent Item Name: Run-on Landing Wearplates Fits LH or RH

Start Date: 12/01/14

Required Date: 12/03/14

Start Qty: 2.00

Required Qty: 2.00

D4170-3 Manufactured No

Each 23.0000

D4170-3
Bushing

DAS
46
9-89

2
DAS
38
9-89

Location

Loc Qty

Loc Code

ST096

23

110529

3

123100

20

AN3C34A

Purchased No

110 Each 15.0000

AN3C34A
BOLT

DAS
46
9-89

2
DAS
38
9-89

Location

Loc Qty

Loc Code

ST348

15

m127044

15

****** **4** **8**

DAS
06
9-89

****** **0** **2**

DAS
06
9-89

DEC-08-2014

REFERENCE ONLY

DART AEROSPACE USA, INC.

DEC 08 2014

IIN-D350-636

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DAS
46

8.0 PARTS LIST

(D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAISER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAISER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					PX	D350-636-047	TRAINING WEARPLATE KIT, (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		2311BAG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN980C816L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN980JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN8C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN980C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3482-041	PLUG ASSEMBLY
*31	8	8				D3482-043	PLUG ASSEMBLY
*32			8	8		D3482-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

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Revision: J
Date: 13.03.01

REFERENCE ONLY

DART AEROSPACE USA, INC.

DEC 08 2014

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9-89

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) ⁴
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS

² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS

³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

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Revision: J
Date: 13.03.01

Work Order ID 126904

Offshore

December-01-14 9:58:39 AM

126904

Page 1

Item ID: D350-636-047

Revision ID:

Accept

N900040100

Setup Start *NS1*

Item Name: Run-on Landing Wearplates Fits LH or RH

Stop *NS2*

Start Date: 12/01/14 Start Qty: 2.00

2

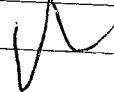
Required Date: 12/03/14 Req'd Qty: 2.00

2

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
IIN-D350-636	J

100

Document Control
DOCUMENT CONTROL

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile & type labels per PPPD350-636-047 CHG005

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control

